

Date: Thursday, 08/11/2007 7:04:28 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LUG ASSEMBLY 206L/407 GHW LUG		
Job Number	: 35600	Part Number	: D2659 N/A		
Estimate Number	: 12923	Drawing Number	: D2659 REV A		
P.O. Number	: N/A	Project Number	: N/A		
This Issue	: 08/11/2007	S.O. No.	: N/A		
Prsht Rev.	: NC	Drawing Revision	: A		
First Issue	: N/A	Material	: N/A		
Previous Run	: 34598	Due Date	: 15/11/2007 Qty: 30 Um: Each		
Written By					
Checked & Approved By					
Comment	: Est Rev:A New Issue 07-07-04 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2657	Lug	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s) Lug B35662	FC 08/01/03 (30)
2.0	D2658	Lug Bracket	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s) Lug Bracket B34076b	FC 08/01/03 (30)
3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
		Comment: LARGE FABRICATION RESOURCE 1 1-Weld as per Dwg D2659 using location Jig DT8484 A/R Steel Rod M100372	8208 FC 08/01/03 (30)
4.0	QC9	VISUAL WELDING INSPECTION	
		Comment: VISUAL WELDING INSPECTION	PD 08-01-03 (30)
5.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	✓ 08/01/03 (30) counts
6.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 463	8/1/08 SO 30X

5b. Powder coat white per DST 005 M 106379
 15C QC3 M-f 08/01/08 (30x) BL 08-01-08 (30) Form Process

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		(.)					

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: AD Date: 08/01/11
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG ASSEMBLY 206L/407 GHW LUG

Job Number: 35600

Part Number: D2659UP

Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 QC21

FINAL INSPECTION/W/O RELEASE



3d

Comment: FINAL INSPECTION/W/O RELEASE

12/11/07

Job Completion



2008/11/10

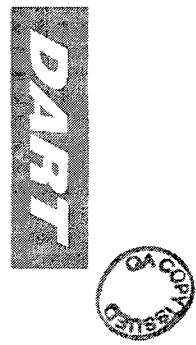
U

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



		DART AEROSPACE LTD	
		VICTORIA INTERNATIONAL AIRPORT, CANADA	
		SHEET 1 OF 1	REV. A
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	
		D2659	
DATE	TITLE	SCALE	
97.11.03	LUG ASSEMBLY	N/A	
A	97.11.03	NEW ISSUE	



Technical drawing showing two views of a mechanical part. The left view illustrates a vertical slot with a width of 0.312 and a 1/8 inch radius at the bottom right corner. The right view shows a semi-circular base with a central hole and a side feature labeled D2657 LOCATE ON CENTRE and D2658.

D2659 LUG ASSEMBLY

WELD PER DART QSI 004
FINISH: POWDER COAT PER DART QSI 005 4.4
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
PART IS SYMMETRIC ABOUT CENTRE-LINES (C)

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